UNCLASSIFIED

AD NUMBER AD110524 **NEW LIMITATION CHANGE** TO Approved for public release, distribution unlimited **FROM** Distribution authorized to U.S. Gov't. agencies and their contractors; Administrative/Operational Use; Nov 1956. Other requests shall be referred to the Wright Air Development Center, Wright-Patterson AFB, OH 45433. **AUTHORITY** AFWAL ltr, 17 Apr 1980

THIS REPORT HAS BEEN DELIMITED AND CLEARED FOR PUBLIC RELEASE UNDER DOD DIRECTIVE 5200,20 AND NO RESTRICTIONS ARE IMPOSED UPON ITS USE AND DISCLOSURE.

DISTRIBUTION STATEMENT A

APPROVED FOR PUBLIC RELEASE,
DISTRIBUTION UNLIMITED.

A DISTRICT AND A Services Technical Information Higency

Reproduced by
DOCUMENT SERVICE CENTER
KNOTT BUILDING, DAYTON, 2, OHIO

This document is the property of the United States Government. It is furnished for the duvation of the contract and shall be returned when no longer required, or upon recall by ASTIA to the following address: Armed Services Technical Information Agency, Document Service Center, Knott Building, Dayton 2, Ohio.

NOTICE: WHEN GOVERNMENT OR OTHER DRAWINGS, SPECIFICATIONS OR OTHER DATA
FRE USED FOR ANY PURPOSE OTHER THAN IN CONNECTION WITH A DEFINITELY CONVERNMENT PROCUREMENT OPERATION, THE U.S. GOVERNMENT THEREBY
NO RESPONSIBILITY, NOR ANY OBLIGATION WHATSOEVER; AND THE FACT THAT
OVERNMENT MAY HAVE FORMULATED, FURNISHED, OR IN ANY WAY SUPPLIES
AND DRAWINGS, SPECIFICATIONS, OR OTHER DATA IS NOT TO BE REGARDED BY
MPLICATION OR OTHERWISE AS IN ANY MANNER LICENSING THE HOLDER OR AND
PERSON OR CORPORATION, OR CONVEYING ANY RIGHTS OR PERMISSION TO MANUAL SERVICES OR SELL ANY PATENTED INVENTION THAT MAY IN ANY WAY BE RELATED THE

INCIA CCITIEN

SUPP

WADC TECHNICAL REPORT 55-340 SUPPLEMENT 1 ASTIA DOCUMENT No. AD 110524



A STUDY OF THE EFFECTS OF CHEMICALS ON THE PROPERTIES OF PARACHUTE FABRICS

DAVID M. CATES

SCHOOL OF TEXTILES

NORTH CAROLINA STATE COLLEGE

NOVEMBER 1956

NOTICES

When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data, is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

Qualified requesters may obtain copies of this report from the ASTIA Document Service Center, Knott Building. Dayton 2, Ohio.

This report has been released to the Office of Technical Services, U. S. Department of Commerce, Washington 25, D. C., for sale to the general public.

Copies of WADC Technical Reports and Technical Notes should not be returned to the Wright Air Development Center unless return is required by security considerations, contractual obligations, or notice on a specific document.

WADC TECHNICAL REPORT 55-340 SUPPLEMENT 1 ASTIA DOCUMENT No. AD 110524

A STUDY OF THE EFFECTS OF CHEMICALS ON THE PROPERTIES OF PARACHUTE FABRICS

DAVID M. CATES

SCHOOL OF TEXTILES

NORTH CAROLINA STATE COLLEGE

NOVEMBER 1956

MATERIALS LABORATORY CONTRACT No. AF 33(616)-2530 PROJECT No. 7320

WRIGHT AIR DEVELOPMENT CENTER
AIR RESEARCH AND DEVELOPMENT COMMAND
UNITED STATES AIR FORCE
WRIGHT-PATTERSON AIR FORCE BASE, OHIO

FOREWORD

This report was prepared by the School of Textiles at the North Carolina State College of Agriculture and Engineering of the University of North Carolina and is a supplement to the technical report issued under Contract No. AF 33(616)-2530. The contract was initiated under Project No. 7320, "Air Force Textile Materials", Task No. 73201, "Textile Materials for Parachutes". The work was administered under the direction of the Materials Laboratory, Directorate of Research, Wright Air Development Center, with 1st Lt. Richard A. Sublette and Capt. Malcolm J. Rogers acting as co-project engineers.

The report, which covers work conducted from March 1956 to June 1956, presents statistical limits for some of the data given in Technical Report WADC TR 55-340 which was issued in June, 1956. Miss Shirley Slocum made the calculations.

ABSTRACT

The results given in the Technical Report WADC TR 55-340 were obtained by determining the percent loss in strength of nylon and Dacron parachute fabrics when the fabric was treated with chemicals under various conditions. Because fabrics are not absolutely uniform and experimental procedures are not perfectly reproducible, the results of breaking strength tests varied. Since each sample consisted of several breaking tests (usually 10), it was possible to estimate the within sample reliability by statistical means. This was done by calculating the 95% confidence limits.

PUBLICATION REVIEW

This report has been reviewed and is approved.

FOR THE COMMANDER:

M. R. WHITMORE
Technical Director

Materials Laboratory

Directorate of Research

TABLE OF CONTENTS

																		Pa	ge
Introduction	 			 			 		 							_			1

LIST OF TABLES

Table		Page
1	Data of WADC TR 55-340 compared with data of WADC TR 55-340 Suppl 1	. 3
II	Loss in strength when nylon is treated and aged in solution	. 8
III	Loss in strength when nylon is treated in solution and aged at low relative humidity	. 10
IV	Loss in strength when nylon is treated in solution and aged at high relative humidity	. 12
v	Loss in strength when Dacron (Type I) is treated and aged in solution	. 14
VI	Loss in strength when Dacron (Type II) is treated and aged in solution	. 16
VII	Loss in strength when Dacron (Type II) is treated in solution and aged at low relative humidity	. 18
VIII	Loss in strength when Dacron (Type II) is treated in solution and aged at high relative humidity	. 20
IX	Loss in strength when nylon is treated in different solutions and exposed to light in the Fade-Ometer	. 22
x	Loss in strength when Dacron (Type II) is treated in different solutions and exposed to light in the Fade-Ometer	. 23

A STUDY OF THE EFFECTS OF CHEMICALS ON THE PROPERTIES OF PARACHUTE FABRICS SUPPLEMENT 1

Introduction

The objective of this work was the statistical analysis of data reported in Technical Report WADC TR 55 -340. The experimental data were obtained by determining the percent loss in strength of nylon and Dacron fabrics when the fabric was treated with chemicals under various conditions. For example, a sample of fabric was treated under certain testing conditions and was then raveled into strips (usually 10) for breaking strength tests. Thus a result for a given sample was the average of the breaking tests performed on the raveled strips and was expressed in terms of percent loss in strength based on an untreated control.

Because fabrics are not absolutely uniform and experimental procedures are not perfectly reproducible, the results of breaking strength tests will vary. Since in the present case the average result for a sample consisted of several tests (one on each strip), it is possible to estimate the "test to test", or within sample, reliability. This was taken as the experimental error since tests on different samples of untreated Dacron (Types I and II) indicated that there was no appreciable sample to sample or time of testing variance.

An interpretation of the 95% confidence limits as applied to the present results is that the following interval:

Average breaking strength 2 limits (Expressed as a percent of the average breaking strength of the untreated sample)

has a 95% probability of including the true breaking strength (expressed as a percentage of the average breaking strength of the untreated sample).

The confidence limits were calculated from the following formula:

limits =
$$\frac{1}{\Theta \sqrt{n}}$$
,
where s = $\left\{\frac{1}{n-1} \left[\mathbf{Z} \mathbf{X_i}^2 - (\mathbf{Z} \mathbf{X_i})^2 \right] \right\}^{1/2}$

and X is the breaking strength of the i th test, n is the number of tests (usually 10), t^{i} is Student's "t" factor for 95% limits, and Θ is the breaking strength of the untreated sample.

The calculated 95% confidence limits are shown in the tables along with the average percent loss in strength obtained at each testing condition. The complete

Manuscript released by author June 1956 for publication as a WADC Technical Report.

details of the experimental data may be obtained from the original report (WADC TR 55-340). The data were obtained from two groups of experiments on nylon and Dacron fabric:

- 1. Prolonged ageing experiments under different conditions of concentration of acid and temperature.
- 2. Experiments designed to determine the effect of light in combination with the effect of acids.

Table I is shown in order to make it easy to relate the data in the original report with the data and concomitant limits shown in this one.

TABLE I

Data of WADC TR 55-340 compared with data of WADC TR 55-340 Suppl 1

	Supplement 1	WADC TR 55-340
Nylon treated and aged in solution:	TABLE	TABLE
H ₂ O	п	VIII
H ₂ SO ₄	, II	IX
HCl	II	x
HNO ₃	п	X I
H ₃ PO ₄	п	XII
H ₂ SO ₃	п	XIII
H ₂ S	II	XIV
HNO ₂	п	xv
HNO, Control	II	XVI

WADC TR 55-340 Supplement 1

Nylon treated in solution and aged at low relative humidity	TABLE	TABLE
H ₂ O	ш	VIII
H ₂ SO ₄	ш	IX
HC1	ni	x
HNO ₃	ш	ХI
$^{\mathrm{H_{3}PO}_{4}}$	ш	XII
H ₂ SO ₃	III .	XIII
H ₂ S	m	xiv
HNO ₂	·III	xv
HNO ₂ Control	III	xvı
Nylon treated in solution a at high relative humidity		
н20	IV	VIII

H ₂ O	IV	VIII
H ₂ SO ₄	IV	IX
HCI	IV	x
HNO ₃	IV	ХI
H ₃ PO ₄	IV	ш
H ₂ SO ₃	IV	XIII
H ₂ S	IV	XIV
HNO ₂	IV	xv
HNO Control	īV	YVī

WADC TR 55-340 Supplement 1

Dacron (Type I) treated and aged in solution	TABLE	TABLE
н ₂ о	\mathbf{v}	XXVI
H ₂ SO ₄	v ,	xxvi
HC1	v	xx vi
HNO ₃	v	xxvII
H ₃ PO ₄	v	xxvII
H ₂ SO ₃	v	xxvii
H ₂ S	v	xxvIII
HNO ₂	v	шүхх
HNO ₂ Control	v	XXVIII
Dacron (Type II) treated and aged in solution		
H ₂ O	VI	XVII
H ₂ SO ₄	VI	xviii
HC1	VI	хıх
HNO ₃	VI	xx
H_3PO_4	VI	xxi
H_2SO_3	VI	xxII
H ₂ S	VI	xxIII
HNO ₂	vı	xxiv
HNO ₂ Control	VI	xxv

WADC TR 55-340 Supplement 1

Dacron (Type II) treated in solution and aged at low relative humidity	TABLE	TABLE
H ₂ O	VII	IIVX
H ₂ SO ₄	VII	XVIII
HC1	νп	XIX
HNO ₃	VII	XX
H_3PO_4	VII	xxı
H ₂ SO ₃	VII	IIXX
H ₂ S	ΛΉ	піхх
HNO ₂	VII	VIXX
HNO ₂ Control	VII	xxv
Dacron (Type II) treated in s tion and aged at high rela humidity	olu- itive	
н20	VIII	IIVX
H ₂ SO ₄	VIII	IIIVX
HCl	VIII	XIX
HNO ₃	VIII	XX
H_3PO_4	VIII	XXI
H ₂ SO ₃	VIII	XXII
H ₂ S	VIII	IIIXX
HNO ₂	VIII	VXIV
HNO ₂ Control	VIII	VXX

WADC TR 55-340 Supplement 1

Nylon treated in solution and exposed to light in Fade-Ome	TABLE eter	TABLE
H ₂ O	ıx	xxxx
H ₂ SO ₄	ıx	xxx
HCl	IX	xxx
HNO ₃	IX	xxx
H ₃ PO ₄	ıx	xxx
H ₂ SO ₃	ıx	xxix
HNO ₂	ıx	ххіх
H ₂ S	IX.	xxix
Dacron (Type II) treated in solution and exposed to light in Fade-Ometer		
H ₂ O	x	xxx
H ₂ SO ₄	x	xxx
HC1	x	xxx
HNO ₃	x	xxx
H ₃ PO ₄	x	xxx
H ₂ SO ₃	x	xxx
HNO ₂	x	xxx
H ₂ S	x	xxx

TABLE II

Loss in strength when nylon is treated and aged in solution

	-	-			-	_	-			
5 6 6 6 7	Beagent Come N	Temp.	Strength Loss Ageing Time	Loss (%) Time	Strength Loss Ageing Time	Loss (%) Time	Strength Loss Ageing Time	Loss (%) Time	Strength Loss (%) Ageing Time 6 Months	oss (%) Firme
0				1)		
H20	!	Room	1.0	0.7	1.5	1.5	+1.2	1.1	1.5	1.4
)	!	100	1.2	0.5	2.9	2.1	+1,2	0.7	2.0	0.8
	1	120	1.0	0.9	2.9	1.5	0.7	2.3	0.9	1.8
	!	150	5,4	2.6	10.0	4.9	12.5	2.6	13, 5	3, 3
H ₂ SO ₄	0.056	Room	4.4	1.2	3,5	1.0	2.9	8.0	5.7	1.7
)	0.023	100	3.7	1.0	4.9	0.5	9.3	1.9	17.0	4.1
	0.017	120	2.9	1.2	3.6	0.9	14.0	3,7	39.9	5.1
	0.021	150	24.8	1.0	57.2	23.6	81, 3	4.4	90.4	2.9
HCI	0.057	Room	4.2	0.9	5.6	2.4	5.4	1.5	7.6	
	0.033	100	5.2	1.8	4.4	0.5	. 10.3	3.2	11.5	1.9
	0.026	120	2.9	0.8	5.4	0.5	15.7	0.9	38.8	
	0.012	150	4.4	1.0	6.1	6.0	9.8	1.8	16.7	2.7
HNO ₃	0.051	Room	7.6	7.6	14.2	1.1	15.0	3.7	19.4	7.6
	0.035	100	9.6	2.7	17.9	1.8	31.9	1.9	64.4	7.0
	0.016	120	5.7	2,3	13.5	1.4	22.1	2.1	42.3	2.0
	0.013	150	17.4	1.4	36.6	1.4	72.7	4.1	86.5	3.4
H ₃ PO ₄	0.11	Room	1.2	1.4	2.5	2.2	3.2	2.4	4.2	4.9
ı	0.055	100	2.9	2.4	2.7	1,4	6.4	2.0	7.6	2, 5
	п.0	120	1.0	9.0	2.2	2.3	5.4	2.4	9.0	3.8
	0.012	150	8.1	0.9	9.8	1.4	16.5	1.5	28.3	4.8
H ₂ SO ₃	1. 36	Room	2.9	0.2	8.8	3,6	9.3	1.0	4.7	1.1
)	0.89	100	1.2	0.5	11.0	3,4	13.5	2.3	19.2	4.4
	0.58	120	1.2	8.0	п. з	3,1	10.3		20.9	3.1
	0.094	150	1.2	1.2	11.3		13.0	1.2	22.4	2.5
H2S	0.18	Room	+0.7	9.0	0.7	8.0	+1.2	1.5	0.0	4.8
ì	0.14	100	+0.7	1.0	0.9	0.7	+0.5	6.0	1.7	1.1
	п.0	120	+0.7	6.0	3.9	4.5	0.0	0.7	8.6+	1.7
	0.08	150	0.7	6.0	0.0	3.8	2.0	1.0	4.4	1.9
						_				

IABLE II (Continued)

	Joss (%) Fime ths	12.9 3.2	6.6 3.1	1.0	3.4	1.7	3.0
	Strength Loss (%) Ageing Time 6 Months	25.0 17.9	32.4 10.0	2.0	9.3	65.1	85.3
	Loss (%) Time ths	6. 4.6.	8.0 1.7	1.3	2.9	1.7	6.1
	Strength Loss (%) Ageing Time 4 Months	19.1	36.1 6.3	0.7	7.6	14.2	74.7
	Loss (%) Fime ha	0.6 0.7	1.8 0.8	1.2	2.9	1.4	2.6
	Strength Loss (%) Ageing Time 2 Months	10.3	18. 6 4. 4	0.9	4.1	8.1	67.3
	rength Loss (%) Ageing Time I Month	8.1 2.6	0.9	0.9	1.1	1.2	0.8
	Strength 1 Ageing 1 Mon	14.7 11.3	11.1	1.0	3.4	2.9	4.9
	Temp.	Room 100	120 150	Room	100	120	150
•	Initial Conc. N	0.65	0.30 0.20	!	.1	!	i i
•	Initial Reagent Conc. N	HNO ₂		HNO ₂ Control			

TABLE III

Loss in strength when nylon is treated in solution and aged at low relative humidity

WADC		Initial	Temp.	Strength Loss (%) Ageing Time	oss (%)	Strength Loss Ageing Time		Strength Loss (%)	oss (%) ime	Strength Loss (%)	ss (%)
- •	Reagent	Conc. N	Ę.	1 Month	ď	2 Months	hs	4 Months	18	6 Months	s g
	H ₂ 0	1	Room	6.0	4.0	+1.2	1.9	12.3	7.9	18.9	3.2
	ì	1,	100	+0.7	4.2	+2.7	2.2	15.2	2.4	17.1	5.0
10		1	120	0.7	1.8	0.0	3,3	7.1	2.2	7.4	4.7
		!	150	1.2	4.2	4.9	4.7	31.0	3,2	45.9	3.0
	H,504	0.058	Room	4.6	4,0	4.9	2.8	9.9	2.6	9.0	1.8
	1	0.024	100	4,6	3,3	2.9	1.8	8,1	3,3	*	ì
		0.016	120	2,2	6.0	9.8	2.2	12, 2	2.4	15.2	2.7
		0.012	150	9.8	3.4	28.3	3.9	25.6	3.4	36.6	3.1
-	HCI	0.054	Room	2.0	0.7	7.6	2.5	5.1	1.1	9.0	2.5
		0.033	100	1.4	8.0	10.5	5.9	12, 5	2.1	18.6	10.8
10		0.027	120	8.5	5.5	33.6	7.3	44.7	7.7	75.4	5.2
		0.012	150	7.7	1.4	26.2	3.9	33.9	3.2	36.6	3.6
	HNO ₃	0.034	Room	10.0	1,3	14.2	3, 0	п. 8	2.9	13, 3	1.6
)	0.025	100	12.7	3.2	13.2	2.8	18.7	5.3	21.9	1, 3
		910.0	120	10.8	1.1	16.2	1.5	20.4	3.4	33.2	4.9
		0.010	150	18.9	0.9	33,1	3.0	41.8	4.5	41.5	1.9
	H_3PO_4	о.п	Room	1.2	8.0	5.2	6.0	3.7	2.8	5.4	1.7
		690.0	100	2.7	2.0	7.3	2.6	13, 3	4.2	10.0	3.8
		0.034	120	1.4	9.8	14.7	3, 5	12.0	3.2	24.0	
		600.0	150	7.6	2.1	16.2	ي. ت	29.7	2.2	40.7	
. •	H ₂ SO,	1.19	Room	0.2	9.0	5.4	6.2	+0.7	1.4	0.2	1.3
	•	98.0	100	0.7	9.0	2.2	6.0	6.1	1.9	п, з	
		0.58	120	1.4	0.7	8.8	2.3	4.7	1,5	п.0	1.6
		0.097	150	8. 8	2.8	27.7	3.9	34.9	4.1	36.1	3.1
_	H,S	0.18	Room	4.7	2.4	0.5	1.3	+0.2	2.0	+0.2	0.7
	1	0.14	100	1.5	1.7	+3.7	1.8	1.7	4.0	4.2	0.9
		0.11	120	3.4	п. 7	1.9	4. Z.	4.2	2.7	2.9	2.6
		30.0	150	14.7	2.2	22.1	3.2	23.0	3.5	28.5	1.0
		_	_		-						

TABLE III (Continued)

できることでは、これでは、日本のではのではのでは、日本のではのでは、

Loss (%) Fime hs	4.6 5.2	4.6	4.1	7.6	6.2	5.5
Strength Loss (%) Ageing Time 6 Months	3.2	67.0 36.4	3.7	13.0	25.0	31.2
oss (%) ime hs	1.7	5,5 5,5	1,3	1.2	9,7	4.8
Strength Loss (%) Ageing Time 4 Months	0.0	69.0	+2.0	0.2	27.8	19.4
coss (%) Time hs	1.4	6.9 20.1	8	2.2	6.4	4.7
Strength Loss (%) Ageing Time 2 Months	1.7	28.5	6.3	6.4	16.9	20.8
ength Loss (%) geing Time 1 Month	2.3	5.2	0.9	5.9	3, 7	3.1
Strength L. Ageing Ti	0.7	11.0 6.1	0.0	7.3	5.9	5.7
Temp.	Room 100	120	Room	100	120	150
Initial Conc. N	1.0	1.0		ı	1	4
Reagent	HNO ₂		HNO Control			

* This result was not obtained because the sample was discarded by mistake at the end of the 4th month ageing period.

TABLE IV

Loss in strength when nylon is treated in solution and aged at high relative humidity

711	-	_		Strenoth	(() () () () () () ()	Strength Loss (%)	(%) sac 1	Strength Loss (%)	(%) sec.	Strangth Loss	T.o.e.a (42)
#4 * DC 4	Reagent	Initial Conc. N	Temp. OF.	Ageing Time 1 Month	Time	Ageing Time	Time	Ageing Time	Time the	Ageing Time 6 Months	
י כדי	O,H	1	Room	+0.5	4.1	+1.2	0.7	0.7	1.3	+0.7	0.7
. 5	٧	!	100	3.4	4.8	+0.2	1.4	0.2	0.9	2.0	9.0
2.		1	120	7.6	5.2	+1.2	8.0	1.7	1.8	3.4	1.4
ı۸		į	150	3.9	1.2	0.5	0.0	2.0	1.2	0.2	1.0
c	H,SO	0.058	Room	5.1	3.4	6,1	2.9	8.1	3.8	9.0	2,3
-	4	0.024	100	20.8	6.4	24.3	15.4	28.7	12.8	21.6	9.1
, 1	. —	0.016	120	4.6	1.1	3.1	2.7	2.7	1.5	8.3	6.3
	_	0.012	150	3.7	1.6	2,2	2.4	7.8	3.5	20.6	4 ,
	HCI	0.049	Room	4.1	2.2	5.8	3,1	8.8	1.0	4.1	1.1
		0,032	100	4.9	5.5	1.2	0.7	2.0	1.0	4.9	7.1
		0.028	120	2.9	5.0	4,4	1.4	4.4	1.2	5,4	4.2
17		0.014	150	2.3	1.2	2.4	1.5	6.9	2.9	11.3	1.8
•	HNO	0.033	Room	13.2	4.0	25.5	7.3	34.4	4.4	26.8	7.7
	1	0.022	100	42.5	5.3	49.4	7.7	68.8	5.1	52.3	7.7
		9.00	120	12.0	3.2	28.7	5.3	34.6	7.6	18.2	8.4
		0.013	150	55.2	13.9	38.0	13,6	86.5	2.6	80.3	3,2
	H ₃ PO4	п.0	Room	0.2	0.7	0.0	8.0	0.7	1.2	0.9	1.1
	•	0.069	100	0.2	6.0	0.0	0.0	1,4	1.2	0.9	1.2
		0.034	120	0.7	6.0	1.9	3.2	2.7	1.9	*	;
		0.009	150	2.4	8.0	2.7	1.1	4.9	1.8	3.2	1, 3
	H ₂ SO ₃	1,19	Room	20.0	4.3	18.1	1, 3	22.0	9.0	23.0	1.2
)	0.86	100	34.4	3.9	34.6	2.1	47.7	2.3	39.8	2.4
		0.58	120	33.4	4.8	34.6	5.3	47.7	7.3	100.0	!
	-	760.0	150		5.0	77.1	5.6	88.2	2.2	92.6	3,4
	H ₂ S	0.18	Room	0.2	0,7	0.0	1.7	0.0	1.5	6.0	1.2
		0.14	100		0.7	+1.2	0.5	+2.0	0.5	+0.5	0.5
		n.0	120		0.5	0.5	1.4	+0.5	8.0	2.2	
	-	_	_	_		_					

TABLE IV (Continued)

Strength Loss (%) Ageing Time 6 Months	1.0 1.3 4.1 2.1 4.8
Strengt Agein 6 M	7.1 2.9 5.2 100.0 42.8 3.7 3.2 5.9
Strength Loss (%) Ageing Time 4 Months	2.8 2.0 2.0 22.2 22.2 1.0 1.9 6.9
Strength Loss Ageing Time 4 Months	10.6 11.5 4.9 100.0 57.6 0.7 5.1 7.1
Loss (%) Time ths	1.7 16.2 0.9 18.0 18.9 2.2 2.2 9.5
Strength Loss (%) Ageing Time 2 Months	16.9 17.9 17.0 14.0 14.2 1.4
Strength Loss (%) Ageing Time 1 Month	1.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0
Strengt Agein 1 N	0.9 10.3 20.8 20.8 2.2 4.2
Temp.	Room 100 120 120 150 100 120
Initial Conc. N	0.08 1.00 1.00 1.00
Reagent	C TR 55-340 Suppl 1

* This result was not obtained because the sample was discarded by mistake at the end of the 4th month ageing period.

** Because the original data were misplaced the 95% confidence limits could not be obtained.

TABLE V

Loss in strength when Dacron (Type I) is treated and aged in solution

			Strenoth	enoth Loss (%)	Strength	Strength Loss (%)	Strength	Strength Loss (%)	Strength Loss (%)	Loss (%)
Reagent	Initial Conc. N	Temp.	Ageing Time	Time	Ageing Time 2 Months	Time aths	Ageing	Ageing Time 4 Months	Ageing Time 6 Months	Time nths
1	ļ	Room	+2.9	2, 1	0.2	4.3	2.3	3,3	0.2	4.0
~2		100		2,0	+1.8	4, 1	1.8		+0.7	2. 8
	!	120	+0.5	2.3	1.0	4.2	2.3		0.2	2.1
	. 1	150	2.9	2.6	+2.1	3.9	8.0		7.1	2.4
H, SO	 	Room	4.7	4.5	10.0	4.7	17.2		8.2	6.9
4~~2		100	11:9	5,1	4.2	3.4	+0.5		11.9	2.7
	5,05	120	21.9	.4. 7.	4.2	2.9	9.9	3, 1	8.4	7.9
	5,05	150	9.9	3,3	8.9	3.0	15.5		18.2	1.6
E E	4.98	Room	7.7	4,6	5.5	5.6	10.6		18.2	
;	4, 98	100	15,6	3,9	25.0	2.7	46.7		65.4	2,3
	4.98	120	20, 1	2.9	32.7	2.9	47.8	0.5	68.3	1.0
	2.32	150	43.5	2.2	0.96	3,5	100.0	1	100.0	1
CNH	2.60	Room	4.5	3,4	6.3	18.7	17.6	2.8	36.1	4.4
3	2,16	100		3,1	21.3	14.6	39.0	3, 1	40.9	2.3
	2, 16	120		3,4	27.9	2.8	44.8	1,3	54.0	2.4
	1,07	150	16.1	2, 1	26.1	3.4	49.0	2,3	61.0	2,5
н ро.	4.92	Room	2.5	2,2	ۍ. ت	1.9	6.3	3,5	7.1	7.0
3- (4	4.92	100	1.3	6.1	4.2	3.2	4.5	1.8	9.8	5.7
	4.92	120	ις.	· 61	0.2	2.2	2.9	3,0	10.3	6.0
	2, 16	150		3, 1	0.8	3, 1	9.9	2.2	ۍ. 8	3,1
H SO.	1,36	Room	3.2	3,2	+1.5	3.0	4.2	3.2	2.9	
2 3	0.89	100		2,4	5.2	4.4	0.8	16.6	2.6	3, 2
	0.58	120	0.5	2,3	+4.2	8.4	+6.0	2.9	7.6	
	0.094	150	+1.6	2.0	0.7	3.9	· 4.0	2.4	6.5	2.9

TABLE V (Continued)

_	Ageing Time 6 Months	4.5											4.5 8.1	
	Strength Loss (%) Ageing Time 4 Months	. 2.	7	~	ຕຸ	ش		ຕໍ	.2				5.9	
(Age 4	0.8	+2.4	-		2.9	+1.3	3.0	2.4		- -	νς.	+0.8	20.5
•	Strength Loss (%) Ageing Time 2 Months	2.5	5, 1	1.6	2,5	3,1	3.0	2.1	3.1		3.1	2.8	3.7	2 2
_	Streng Agein 2 M	3.6	0.0	0.0	3.6	1.0	2,1	3,1	+1.6		+2.1	5,5	8.1	~
	trength Loss (%) Ageing Time I Month	5.4	1.4	3.6	1.5	2.4	3.9	7,3	1.8				3.0	
	Strengt Agein 1 M	0.8	+2.4	2.4	10.3	0,5	3,4	6.1	+2.4		2.9	4.7	0	
_	Temp. °F.	Room	100	120	150	Room	100	120	150		Room	100	120	21.
	Initial Reagent Conc. N	0.18	0, 14	0,11	0.08		2 2		1.08		1 00		00.	3 6
_	Reagent	H,S	۷			HNO	20111			HNO	Control			

TABLE VI

Loss in strength when Dacron (Type II) is treated and aged in solution.

Strength Loss (%) Ageing. Time 6 Months	+2.7 1.8		+ 2. 7	+0.5 2.4	. 2	14.4 3.0		11.6 2.2	*	87.8 1.6	100.0	23.0 3.0	57.4 1.9	81.4 0.5	87.8 1.0		+3.9 3.2		10.9 1.6	#4.9 1.4	+4.9 1.9	+3.4 1.5	+0.4 3.2
Strength Loss (%) Ageing Time 4 Months	5.4	•	יי היי	1.4	5.3	3.2	5.1	4.1	!	6.7	0.9	3.7	9.0	3, 1	10.4	6.3	8.4	2.8	4.7	4.7	4.5	3.4	4.0
Strength Agein 4 M	6.9) - j -	11.1	+ 1.5	1.7	9.9	20.5	0.2	*	33. 1	68.0	2.7	44.8	31.4	58.9	0.0	14.9	14. 4	16.3	1.2	+0.1	1.2	3.9
Strength Loss (%) Ageing Time 2 Months	₩		7 . 7		6.3			8.4		2.7		2.1			4.3	5.0	6.2	4.4	3.8	4.6	5.2	3.3	3.0
Strength Loss Ageing Time 2 Months	2,5	0.0	1.7	3.3	5.2	7.4	14.4	7.4	22.5	24.7	30.8	21.7	39.6	21.5	14.6	6.1	2.8		0.9	1.0	1.5	+3.7	6.9
igth Loss (%) eing Time 1 Month	. 80 (•	4, c	6. 0 4. 7	2.9	4. 1	6.8	3.7	3.4	2.3	8.0	7.3	3.8	2.8	5. 1	2.4	3.9	7.0	4.8	6.4	3.4	4.3	2.7
Strengt Ageir	4.2	+3.2	17.0	13.0 +0.2	1.7	4.1	4.6	8.2	9.1	15.0	38.6	9.5	15.6	13.1	16.8	1 0.7	3.2	+1.9	0.7	2.9	+1.7	1.4	1.4
Temp.	Room	00 (120	Det Room	100	120	150	Room	100	120	150	Room	100	120	150	Room	100	120	150	Room	100	120	150
Initial Conc. N	1	1	;	5,05	5.05	5.05	5, 05	4.98	5.18	4.98	2.49	2.81	2.40	2.30	1.002	4. 92	4.92	4.92	1.98	i. 2	6.0	9.0	0.1
Reagent	н20		-	H ₂ SO ₄	#7			HCI				HNO	n			H ₂ PO ₄	<u></u> -			H2503	1	-	

TABLE VI (Continued)

oss (%) Time ths	4.3	3, 5	5, 1	4.4	3.6	1.9	3, 1	1.6	2.0	1.7	1.1	1.3	
Strength Loss (%) Ageing Time 6 Months	2.5	+ 0.7	7.7	4.5			5.2		+3.2	+5.0	+1.2	13.9	
Strength Loss (%) Ageing Time 4 Months	4.3	3.5	5.9	5.6	5.3	6.3	6.4	4.9	3.5	5.3	4.7	5.1	
Strength Loss Ageing Time 4 Months	3.7	0.7	3.7	3.2	7.0	10.9	12.9	13.6	5.4	9.7	7.7	16.3	-
Strength Loss (%) Ageing Time 2 Months	8.4	5.3	4.8	2.7	4.3	4.9	4.4	3.0	6.7	4.9	3, 1	4.7	
Strength Ageing 2 M	14.3	12.1	10, 1	12,6	2.7	+ 0.9	0.4	3.4	1.5	5.7	+ 2.0	3.2	
ength Loss (%) geing Time	5,0	3.6	3.7	3.4		6.5	5.7	5.4	3, 2	4.8	4.2	1.1	-
Strength Ageing 1 Mor		+ 0.2	-	45.2		5.1	3.9	11.6	2.7			9.9	
Temp.								150	Room	100	120	150	
Initial Conc. N	81	41	11.0	0.08	0 1	1.0	0 7	1:0		,		: i	
Reagent	ב	~7**	-		CNH	2			HNO ₂				

* This result was not obtained because the sample was discarded before its breaking strength was determined.

TABLE VII

Loss in strength when Dacron (Type II) is treated in solution and aged at low relative humidity.

	_			•						
	Initial	Temb.	Stren	Strength Loss (%) Ageing Time	Streng	Strength Loss (%) Ageing Time	Strength Loss Ageing Time	Loss (%) Time	Strength Ageing	Strength Loss (%) Ageing Time
Reagent	Conc. N	0F.	, –	1 Month	8	2 Months	4 Mc	4 Months	9	6 Months
О.Н	;	Room	0.5	6.6	+1.5	6.2	4.4	4.8		4.4
7	1	100	+2.0	6.0	0.4	5.4	7.4	9.9	1.2	3,3
	!	120	+2.2	5.6	+ 0.8	1.7	10.1	5.9	12.4	4.7
	;	150	+1.0	6.5	9.0	4. 3	12.6	5.1	6.6	
H-SO.	2.14	Room	5.9		9.6	2.6	+ 2.5	8.1	5.1	3.8
£ 7-	2.14	100	26.4	3.9	34.1	12.0	.77.2	4.9	63.3	1,2
	0.056	120	9.6	4.1	30.6	7.6	6.4	7.8	43.3	16.4
	0.056	150	34.4	15.1	50.4	18.6	62.4	29.0	100.0	:
HCI	4.98	Room	29.9	7.9	16.8	5.6	10.9	8.0	34. 4	6.0
-	4.98	100	31.6	4.0	18.8	8.6	12. 1	12.2	26.7	8.3
	4.98	120	34.6	4.8	20.0	ທ່	19.0	5.8		
	4.98	150	25.4	7.7	24. 2	4.5	18.8	5.4	33.6	
HNO,	2.48	Room	18.3	5.8	17.8	5.3	11.9	3.2		
n	2.21	100	21.0	4.3	24. 2	5.7	20.8	4.9	20.2	
	2.21	120	19.3	4.5	21.2	5,9	8.02	7.7		4.6
	2.21	150	23.0	7.9	13.8	5.7	12.9	7.5	6.7	5.4
H ₂ PO,	4.92	Room	1.7	2.9	6.6	6.1	8.6	5.4		4.4
#)	4.92	100	1.0	3.4	+ 1.2		1.2	3.4	1.7	3.3
	4.92	120	+3.2	4.8	6.9	3.6	29.4	10.4	42.8	21.2
	69.0	150	4.5	3.8		3.9	10.9	3.9	20.7	4. 1
H,50,	1.19	Room	12.6	5.4	12.8	8.9	5.0	5, 2	14.4	3.4
) 1	0.86	100	10.1	4.6	9.6		17.6	7.4	32.9	10.4
	0.58	120	13.8	6.1	14.6	5.2	47.0	16.4	26.7	6.2
	0.097	150	6.1	5.0	9.6		3.7	4.2	27.9	12.3
H,S	0.18	Room	2.0	3.5	11.1	5.3	5.9	6.7	3.4	5.1
1	0.14	100	1.2		17.3	3.3	11.4	⁻	•	5.1
	0.11	120	2.5	3.6	23.0	4.0	6.4	5.2	51.5	14.6
-		-	_	-					-	

Strength Loss (%) Ageing Time 6 Months	5.9 4.6					.9	ĸ,	4.5	ต่
	ν. z	ř (· (• •	ທ່	7.	11.4	rυ.
Strength Loss (%) Ageing Time 4 Months	6.9		۵ ·	9.9	6.7	4.1	5.6	3.2	5.5
Strength Los Ageing Tim 4 Months	2.6		٧.٠	7.4	13.4	9.6	9.9	6.9	6.4
Strength Loss (%) Ageing Time 2 Months	5.1	4; 1	7.3	4. T	5.0	3.8	4.6	3.6	3.7
Strength Los Ageing Tir 2 Months	15.8	4, 1	7.1	5.9	8.9	4. 5	5.4	5.4	2.7
Strength Loss (%) Ageing Time 1 Month	4, . & .	4. v	3.5	3.6	4.6	5. 1	5.3	3.9	18.4
Stren	12.4	6.4	9.9	7.1	8. 1	6.4	7.9	2.2	6.9
Temp.	150				_			120	
Initial Conc. N	0.08	0.1	0.1	0.5	0.5	1	!	1	ę I
Reagent	H ₂ S	HNO ₂				HNO ₂) 		

TABLE VIII

Loss in strength when Dacron (Type II) is treated in solution and aged at high relative humidity.

						1	-	1	; -	3
Reagent	Initial Conc. N	Temp.	Streng Agei 1 A	Strength Loss (%) Ageing Time 1 Month	Streng Agei 2 N	Strength Loss (%) Ageing Time 2 Months	Streng Age	Strength Loss (%) Ageing Time 4 Months	Stren Agei	Strength Loss (%) Ageing Time 6 Months
	1									
ОН	1	Room	3.2	3.4	4.4	5.5	+ 1.2	2.5	+ 3.9	1.4
-2	1	100	7.4	8.4	1.9	6. 1	4.0	3.5	+4.9	2.0
	:	120	2.7	3.7	4.4	5.8	1.2	2.6	+3.2	2.4
	1	150	8.4	4.8	6.0	4.0	4.7	2.3	6.2	6.1
H,SO,	2.14	Room	1.7	2.8	8.4	1.8	1.0	2.7	0.0	3.1
* 7	2.14	100	+2.0	2.8	7.6	3.2	0.0	3.8	* 1.0	6.1
	0.056	120	0.7	2.8	10.8	4.8	3.2	4.1	9.2	4.4
	0.056	150	5.4	4.8	11.6	7.4	21.5	11.8	24.0	13.7
HCI	4.98	Room	2.0	5.8	13.3	4.	16.3	4.8	27.2	3.2
	4.98	100	17.8	3.8	39.6	6.3	57.0	1.4	73.7	9 1
	4.98	120	11.1	3.4	24.7	2.7	63.9	2.4	92.0	5.1
	4.98	150	83.7	7.3	88.3	7.7	83.6	16.0	100.0	!
HNO	2, 49	Room	7,4	1.7	13.6	4.2	26.0	2.4	40.3	2. 2
5	2. 21	100	17.3	4.6	23.7	4.6	49.0	2.8		1.5
	2.21	120	13.8	3.4	31.1	6.4	60.5			10.8
	2.21	150	84.9	6.0	76.9	6.6	80.9	2.5	100.0	:
H,PO,	4.92	Room	7.4	2.6	+ 0.4	4. 1	1.7	3.2	0.2	3.4
*	4.92	100	3.2	4.7		1.9	2.7	2.8	2.5	2.2
	4.92	1.20	6.4	3.6	+ 3.2	4.0	+ 1.0	3.6	+1.5	2.4
	0. 70	150	(.1	3.9	9.6	4.0	3.5	4.1		2.9
H,SO,	3. 19	Rooms	3.7	4.4	+ 0.2	5,1	+ 3.2	2.7	+3.2	1.9
C - 7	0.86	100	4.7	4.0	+ 1.2	2.6	2.5	3.6	0.7	2.9
eren tian	0.58	120	9.1	6.4	+ 0.4	7.6	1.7	1.9	+0.2	4.7

	_	-		- v.	,		* <u>.</u>	\\\	-	•
Initial Conc. N	ا X ا	Temp. F.		Strength Loss (%) Ageing Time	Strength Loss (%) Ageing Time	Loss (%) Time	Strength Loss Ageing Time	Strength Loss (%) Ageing Time	Strength Loss (%) Ageing Time	rength Loss (%) Ageing Time
				Month	SUTTOM 2	ITD8	70 *			
0.0	26	150	16.0	6. 1	12.3	3.1	19.3	!	17.0	22.9
0	· oc	Room	2.2	4.5	7-1	5.6	+2.0	2.8	+ 0.7	2.4
	4	001	6	3.5	2.9	2.8	0.0	2.7	3.7	2.4
· c	! =	120	4 4	9.9	+0.2	4.0	+1.2	-3.1	+6.7	1,4
; c		150	4	0 2		6.4	2,5	3.3	0.7	2.3
; <u> </u>) } c	Room	6 0	1.6	1.2	4.8	+0.7	5.4	+ 1.2	4.9
-		100	4,4	4.9	2.2	5.6	3.0	3.5	2.2	3.2
Ċ	, ru	120	42.4	3.1	11.9	6.7	1.0	1.0	+ 0.5	3.0
0	8	150	+0.2	2.7	↓1.0	3.5	1.7	18.3	+ 2.9	6.3
							1			,
i	٠	Room	3.4	4.6·		3.5	5.0	1.9	+ 3.5	1.5
1		100	0.0	3.4	3.2	2.3	7.7	6.7	1.2	2.4
:		120	3.4	3.6	3:4	. I.	6.1	5,1	+ 0.5	2.4
i	_	150	0	2.7	6	~	9.91	5.6	11.4	2.5
ı			` ;	j	:			1	-	

TABLE IX

たった。 ひとし こうじゅう はい こうしょう かんきょう あまま (Andrew Constitution Constitution

Loss in strength when nylon is treated in different solutions and exposed to light in the Fade-Ometer

Reagent	Conc. N	Strength Loss Ageing Time 10 Hours	ength Loss (%) geing Time 10 Hours	Strength Loss (%) Ageing Time 20 Hours	ime (%)	Strength Loss (%) Ageing Time 40 Hours	.css (%) fime trs	Strength Loss (%) Ageing Time 80 Hours	Loss (%) Time ars
3					· ,				-
НО	;	29.2	3.4	44.0	5.9	63.9	. 1.2	75.4	2.2
H2SO4	0.1	42.8	r.	53.0	7.5	67.8	3, 4	79.1	3.2
+ 7	1.0	56,3	4.7	72.2	4.8	76.2	1.8	83.0	1.7
HCI	0.1	65,6	3,5	74. 4	6.	77.9	3, 4	9.96	3.7
	1.0	79.6	0.9	90.2	1.0	92.9		100.0	1
HNO	0.1	70.3	2.6	73.5	3.2	72.5		85.3	5.0
M	1,0	80.8	2.0	78.1	3.7	86.0	5.4	97.1	3.0
H PO	0.1	53.8	3.7	63.1		72.7		91.4	3,3
*	1,0	40.0	2,3	51.6		71.0		81.0	3.0
H_SO2	1.0	32.9	3.7	51.4	1.5	67.0	2.4	82.8	3.0
HÃO,	1.0	34.4	7.7	35.6	4.7	46.4		68.5	1.8
H,S	0.1	35.1	2.9	37.8	1, 3	53, 3		77.4	5.0
HNO ₂	,								•
Control*		-	-		-		-		
				,					
		-					·	_	

* Since only 12 samples could be run in the Fade-Ometer simultaneously, the ENO₂ Control sample was omitted. It is probable that the loss of strength for the HNO₂ Control would fall near, or perhaps between, the values obtained with the water and HNO₂ samples.

and the solution of the soluti

TABLE X

Loss in strength when Dacron (Type II) is treated in different solutions and exposed to light in the Fade-Ometer

		Strength L Ageing T	ength Loss (%) geing Time	Strength Ageing	Strength Loss (%) Ageing Time	Strength Loss (%) Ageing Time	coss (%)	Strength Loss Ageing Time	Strength Loss (%) Ageing Time
Reagent	Reagent Conc. N.	40 Hours	irs s	80 Hours	ours	160 Ho	urs	320 H	ours
от	1	13.4	3.4	12.1	2.6	17.0	1.5	14.6	1,1
H2504	1.0	49.5	13.1	37.6	5.4	72.0	8.	100.0	í t
1	5.0	51.5	4.8	68.3	4.2	100.0	1	100.0	;
HCI	1.0	11.6	1.7	21.0	3,3	57.1	10.5	26.7	1.7
	5.0	12.6	4.8	19.3	3.9	29.4	4.5	24.8	2.2
HNO,	1.0	9,4	2.0	16.8	2.2	32.6	2.8	21.5	5.6
n	5.0	16.3	2.7	18.3	2.7	26.4	3.7	21.0	2.7
H,PO,	1.0	9.7	2.2	10.1	2.0	11.1	3,6	16.3	2.8
ř	5.0	9,4	1.5	11.1	2.7	19.5	2.6	16.8	3.4
H,50,	1.0	17.6	1.9	18.3	1.9	13,4	3,6	15.8	4.7
HNO,	1.0	17.1	2.0	22.0	3,2	27.9	4.2	24.5	4.8
1,5 E	0.1	16.6	2.8	14.6	2.9	16.8	4.4	12.9	1.8
HNO,							1		
Control*			•		• :			بصيبدن	
					The second second second second				

WADC TR 55-340 Suppl 1

* Since only 12 samples could be run in the Fade-Ometer simultaneously, the HNO₂ control sample was omitted. It is probable that the loss of strength for the HNO₂ control would fall near, or perhaps between, the values obtained with the water and HNO₂ samples.